

5/29/2018

[Dart Hawkesbury] Job Sheet - David, Logan

LAME

4306
SHIP
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0-2

DART
AEROSPACE

Dart Aerospace Ltd.
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K6A 1K7
Canada
Tel (613) 632-5200

RBEM633V3002102-21
Job Sheet 178256

Part No: RBEM633V3002102-21 **Job Qty:** 24 ea

Part Name: Threaded Rod

Part Weight: 0 lbs **Status:** At Planning **Priority:** Medium

Job Created: 5/29/18 **Job Tracking No:**

Due Date: 7/2/18 **Created By:** Logan David

Type: SOLD **Description:**

Note: DWG RBEM633V3002102 Rev. 2 IPP Rev. A 18.05.22 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	24 Ea	7/2/18	7/2/18	0.00	0.00	Start Up Machining-2		18/07/11
110	Lathe Conv	24 pcs	7/2/18	7/2/18	0.00	6.00	Lathe Conv	SL-154	18/07/11
120	QC	24 pcs	7/2/18	7/2/18	0.00	0.00	QC2 Machining-4		18/07/11
130	QC	24 pcs	7/2/18	7/2/18	0.00	0.00	QC8 Machining-4		18-09-14
140	Packaging	24 pcs	7/2/18	7/2/18	0.00	0.00	Packaging3-1		21
150	QC21-SA	24 Ea	7/2/18	7/2/18	0.00	0.00	QC21		SEP 17 2018

Part Op 110 - 1-Machine as per DWG REV: 2-Debur

Descriptions: 110 - 1-Machine as per DWG REV: 2-Debur

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
93325A340	Threaded Rod	24 Ea (1 ea)	90-Start up Operation	507701 5079643

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	93325A340	24	0	0

Part Specifications

Specifications could not be found.

Plex 5/29/18 10:16 AM dart.logan.david

178256

INSPECTION SHEET

[illegible]

Measured by:	<i>[Signature]</i>	Checked by:	<i>[Signature]</i>	QC Inspector:	
Date:	18/09/11	Date:	18-09-14	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only

QA: _____ Date: _____

A Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
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ate : _____	Step #: _____	QTY Effective : _____	MRB (QSI042) Approval
Description Work Order Deviation		Disposition	Completed By
			Lead hand / Supervisor Approval Verification
			QC / QA Coordinator Approval

FAULT CATEGORY

Effect Defect/Unqualified Defect/Unqualified	☐ Power Loss/Surge	☐ Positioned Wrong
	☐ Folio/Program	☐ Outside Dimensions
	☐ Grain	☐ Over/Under tolerance
	☐ Weld	☐ Part Incorrect
	☐ Wrong Stock Pulled	☐ Part Lost/Missing
	☐ Out of Sequence	☐ Part Moved
	☐ Off-set	☐ Drawing
	☐ Misabeled	☐ Finish
	☐ Fit/Function	☐ Misread
	☐ Misaligned/off center	☐ Turning Sequence

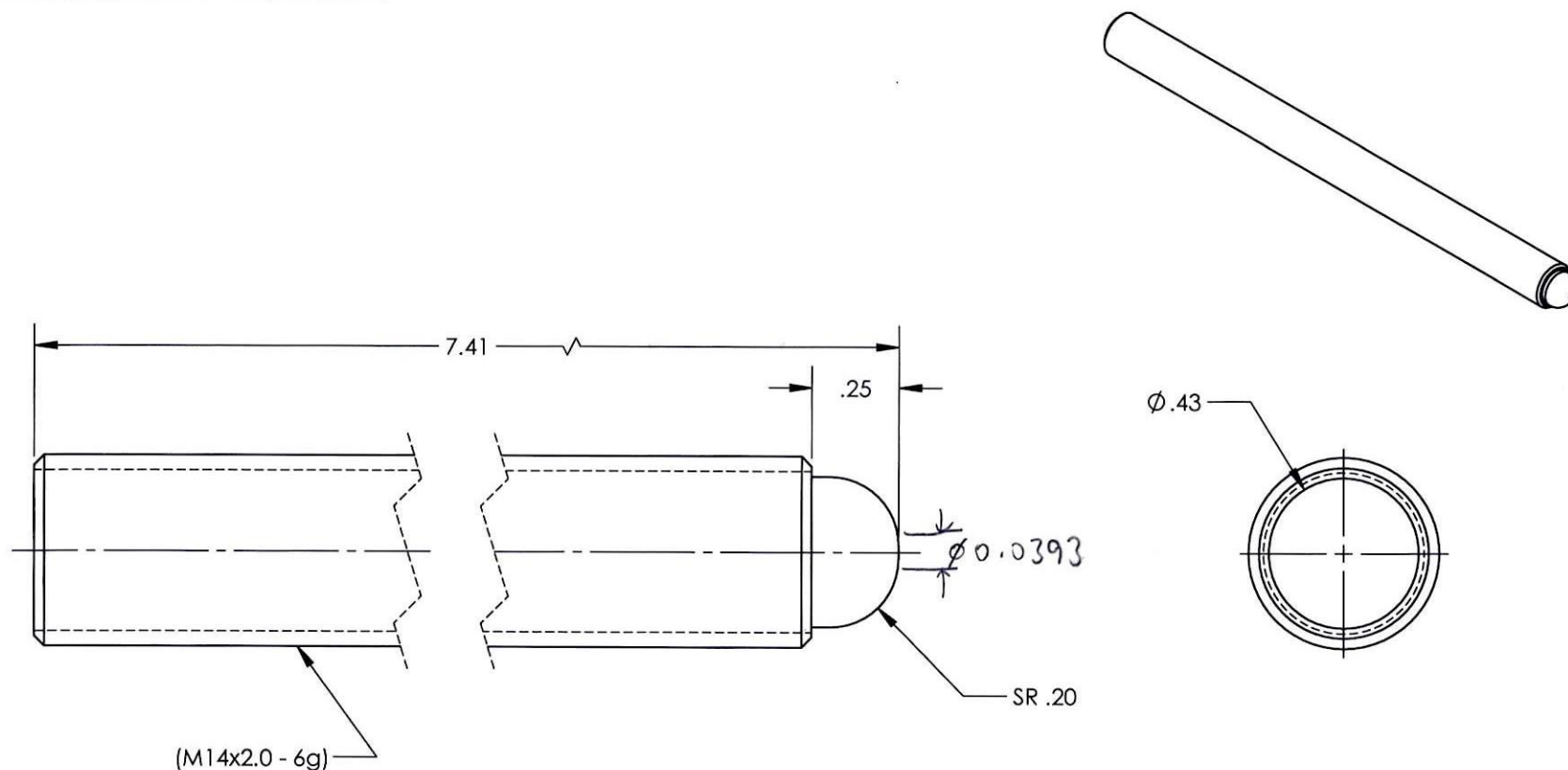
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 Newkirk, ON K6A 1K7
 CANADA
 TEL: 1 813 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

Date: 09/11/18

Container No: S109208
 Part: RBEM633V3002102-21
 Job No: 178256
 Serial No/Batch: S109208
 Revision: 2
 Inspector:
 Exp Date:
 Instructions:

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *17826*

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(21)

THREADED ROD

DART AEROSPACE	
TITLE ELASTOMERIC BEARING BOLT EXCHANGE	
DWG NO. RBEM633V3002102-21	REV 2
MAT'L B7	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH SEE -19	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125/
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 2:1	DATE 4/6/2016
SHEET 12 OF 16	